

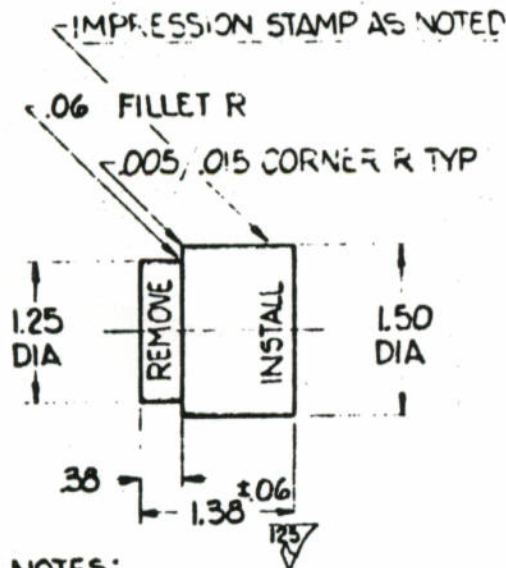
DO NOT SCALE

269A9219

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE




NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. BLACK OXIDE PER HP 4-50
3. HARDEN TO Rc 34-38 PER HP 1-1

FILE COPY

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	1/2 DIA ROD	SAE 4130	MIL-S-6758	
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL				
		UNLESS OTHERWISE SPECIFIED		DRWN BENEFIELD 3-26	PUNCH- 71B7512 & 63X233 SEALS			HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 
		DIMENSIONAL TOLERANCES		CHK'D				
		3 PLACE DECIMAL ± .010		APP'D				
		2 PLACE DECIMAL ± .03		APP'D				
		ANGULAR ± 0°30'		APP'D				
		DIMENSIONS TO BE MET BEFORE PLATING.		APP'D				
		CORNER RADIUS .062 ON C/BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D				
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D				269A9219
APPLICATION		QTY REQD		APP'D				
				APP'D	SCALE FULL			CODE 02731 SHEET 1 OF 1

DNEBCHG-POST CLEARPRINT 30000-30

VELLUM "B" SIZE FORM 0487 REV. 1-61

STOCK